

Assembly guide for the Milwood Fixed Side and front panels.

Tools required

Phillips screwdriver

2.5mm Allen key

Step 1 Refer to your CAD drawing to see what parts are required for the frame.

Step 2 Lay all parts of the frame onto some trestles in the configuration shown on the CAD drawing.

Step 3 Insert the chevron into the corner of the profile, insert the mechanical cleat into the centre of the profile and join the 2 profiles together, then insert the cleat wedge (which has an allen key head) facing toward the small hole, then tighten up

Step 4 Screw the outer sections of the frame together

Step 5 Screw the centre Mullions into position using a Phillips screwdriver

Step 6 Install the frame into position using the 50mm pan head self-drillers supplied.

Step 7 Now glaze the frame. Start by inserting the glass panels into the frame, ensure packers are used to sit the glass on and make sure it is evenly spaced. Also ensure each panel is packed at each side of the frame to ensure a tight fit.

Step 8 Add the gasket to the trims and install the trims.

Step 9 Install the wedge gasket, using a suitable packer to give you the space for the wedge gasket to be installed.